

TECHNICAL DATA SHEET



CRP4 BLACK

BUMPER PAINT



Textured Paint for Plastics.

PRODUCTS

CRP4 BLACK

PROPERTIES

- Acrylic flexible paint, specially formulated for vehicle bumpers.
- Satin textured appearance that imitates the original.
- Direct adhesion on plastics.
- Repaintable with acrylic finish CROMAQUA and CROMACRYL 2C/Double coating.
- Different textures are achieved depending on application conditions.

SUBSTRATES

- Any exterior plastic part of the vehicle.





CRP4 BLACK BUMPER PAINT

PRODUCT PREPARATION

	Horizontal panel or mid size reparations			
		Thick	Fine	Smooth
MIXING RATIO VOLUME	CRS 350	0%	15%	40%
VOC	654G/L			
POT-LIFE	CRS 350	Unlimited		
AT 20°C				
	FORD N°	Depending on the thinner addition		
APPLICATION VISCOSITY AT 20°C				
	SPRAY GUN HLVP	Nozzle	Distance	Pressure
APPLICATION EQUIPMENT	GRAVITY	1,61,8 mm.	10-15 cm.	1,82.2 bars
NR LAYERS	Depends on the application method			
[**{*f	5- 10 min between layers.			
THINNER EVAPORATION				
DFT	Depends on the application			
	CRS 350			
DRYING TIME	DRY	20 min		
	No.			
INFRARED DRYING				





BUMPER PAINT



- Wash the surface with soap and water. Rinse and dry.
- Remove grease thoroughly with proper cleanser. Dry surface with a clean cloth.
- Repair damages.
- Degrease using proper cleansing product. Dry with clean cloth.

STORAGE

Store products under cover, in a well-ventilated area, away from direct sun-light. Store at temperatures between 5- 30 degrees Celsius.

Duration of container at least 2 years. After that period, please consult our technical department.

CLEANING OF EQUIPMENT

Use a correct solventborne gunwash.

HEALTH AND SAFETY

For Professional use Only!

KEEP AWAY FROM CHILDREN. WARNING! FLAMMABLE CONTENT.

HARMFUL VAPORS AND VOLATILE COMPOUNDS. IRRITATING TO EYES AND SKIN.

Handle CROMAUTO products only after having read and understood completely the materials security and safety information data sheets. Make sure that every employee is aware of data information sheets as well as all the chemical substances they get in contact with. The Manufacturer recommends the use of an air respirator while being exposed to the sprayed mist and vapors. Use appropriate clothing, gloves, and goggles with side shields. The information provided in these sheets is given in good faith, but it does not constitute a guarantee. The included information represents our current knowledge and it is aimed to serve as a guide or reference of our products and their purpose, but it does not guarantee certain properties of the products nor their specific applications.

Please, Observe the precautionary notices displayed on the container.